

# FACADESXi

## Xi-FASTPRIME (PH RESISTANT PRIMER)

### DESCRIPTION AND USAGE

Xi-FastPrime is a water based primer for high pH stucco, concrete and masonry surfaces for use under Xi-Acrylic and Elastomeric Coatings and Finishes. Xi Finishes and Coatings may be applied sooner using Xi-FastPrime when the surface pH is higher than allowed. FACADESXi recommends using Xi-FastPrime on high pH walls to allow for faster schedule, lower efflorescence and to upgrade the appearance and consistency of the finish.

### PACKAGING / COVERAGE

#### 5 Gallon Pail

950-1250 ft<sup>2</sup> (88.3-116 m<sup>2</sup>) per Pail

Coverages are approximate and will vary depending on application methods and environmental/surface conditions.

### FEATURES / BENEFITS

- Can be applied over High pH surfaces
- Low VOC
- Creates more uniform Finish Coat application/Color
- Increases Finish Coat Coverage by limiting substrate suction.
- Vapor Permeable
- Reduces Efflorescence in Stucco base coats

### SHELF LIFE

24 months - stored off the ground, unopened, protected from moisture, extreme heat 90°F (32°C), and direct sunlight.

### FOR USE WITH FACADESXi ACRYLIC/ELASTOMERIC FINISHES AND COATINGS

#### ACCEPTABLE SUBSTRATES

- FacadesOne Concentrate & Sanded
- FacadesThree Concentrate & Sanded
- CMU/Concrete, Stucco and Masonry
- Other substrates per FACADESXi

### SURFACE PREPARATION / JOB CONDITION

Temperature must be 40°F (4°C), at time of installation and for 24 hours after installation. Substrates must be above 40°F (4°C), unpainted and clear of dirt, dust, chalk, mildew, algae, foreign materials, etc. Painted/loose/damaged substrates must have the loose paint removed and damage repaired.

**FacadesOne:** Moist cured for 24 hours and dried for 24 hours (longer in cold/humid temperatures).

**FacadesThree:** Moist Cured for 48 hours and dried for 48 hours (longer in cold/humid temperatures).

Portland Cement Stucco: Moist cured and dried in accordance with the International Building Code.

#### CONCRETE/MASONRY:

- Any new concrete surfaces or masonry work must wait a minimum of 7 days before the product is applied.
- Form-release agents. Dirt, efflorescence frost, and any bond breakers must be removed prior to application.
- Patch and repair any non uniform areas to create a smooth surface and allow to dry.

#### XI-FLEXX COATING:

When using Xi-Flexx Coating the stucco, masonry, or concrete surface must be completely dry before applying Xi-FastPrime and the pH less than 10 before applying the Xi-Flexx Coating. FACADESXi recommends that the surface be completely cured for the best results.



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## MIXING

Thoroughly slowly mix or stir until the entire product is uniform.

- Keep the container closed when not in use.

## CAUTIONS / LIMITATIONS

- Use only on surfaces that are sound, dry, clean, unpainted, and free from any residue that may affect the ability of the FACADESXi - Primer to bond.
- Cold or humid weather will extend drying time.
- Application in direct sunlight will reduce open time significantly.
- Use clean materials and tools to prevent contamination of the material.
- Not for use below grade, or in immersion.
- Not for direct use over wood substrates.
- Do not over water the mix.
- In no way is FACADESXi responsible for color variations or color correctness after the Finishes or coatings product have been applied or for application or substrates out of accordance with the manufacturers, building code, association standards or guidelines.
- Wear protective eye-wear and clothing.

## CLEAN UP

Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.

## APPLICATION

Apply to the entire surface with a brush,  $\frac{3}{8}$ " nap roller or spray equipment at a coverage rate of 900-1250 ft<sup>2</sup> per pail. Work product into all corners and joints.

- A sample/mock up should be submitted and approved using the same tools, methods and products that will be used on the project.
- Protect the from rain, freezing, until cured at least 1-4 hours , longer in cold or humid climates before application of finishes.
- Under normal humidity and temperatures, drying time ranges from 1 - 4 hours. Drying time may exceed this range with high humidity and cold temperatures.

### SPRAY APPLICATION RECOMMENDATIONS:

For best results, application using the spray method should be executed with consistent motion and pressure. Maintain a consistent distance and angle when using spray application. We recommend using a job-site mock-up.



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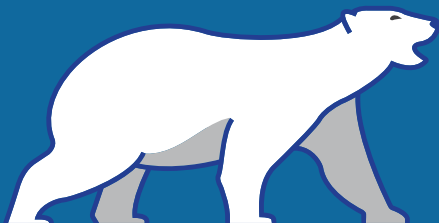
## WARNINGS

KEEP OUT OF REACH OF CHILDREN.  
FOR PROFESSIONAL USE ONLY.  
DO NOT ALLOW PRODUCT TO FREEZE.  
VOC < 10 grams per liter.

The instructions for use and application and warnings have been prepared in good faith based on the information available at the time of publication.

All instructions are intended to provide product users with the proper guidelines for use and application under normal working and environmental conditions. Because each project and user is different, FACADESXi cannot be held responsible for any consequences of variations in conditions or for unforeseen conditions when using this product.

For the most up to date information go to  
[www.facadesxi.com](http://www.facadesxi.com)



CONTACT FACADESXi TECHNICAL FOR SPECIFIC INSTRUCTIONS.

## SAFETY

Use of this product can expose you to Crystalline Silica, a chemical that has been known to the State of California to cause cancer, birth defects, or other reproductive harm. For more information: <https://P65Warnings.ca.gov>

### INHALATION

This product is considered an irritant if proper precautions aren't followed. Use a NIOSH approved respirator mask and adequate ventilation when using the product. Avoid overexposure. Open windows and doors to confined areas during the application and drying process. Ensure fresh airflow is available. Leave the area of application immediately if you experience watery eyes, dizziness, or a headache.

### SKIN CONTACT

Do not get product in your eyes or on your skin. Wash hands thoroughly after use.

### EYE CONTACT

Rinse eyes thoroughly with water for several minutes. Remove contact lenses then continue to rinse.

### DO NOT TAKE INTERNALLY

Immediately contact the Poison Control Center if swallowed. Store product in its original container sealed tightly after use.

### EXPOSURE TO LEAD

Scraping sand or old paint chips may result in toxic lead exposure. Contact the National Lead Information Hotline at 1-800-424-LEAD or head over to <https://epa.gov/lead> for more information.

### PLEASE NOTE

The most current Safety Data Sheet and Product Data Sheet can be found on our website for more information on product handling.

